

Process Sheet

Additional Product

Job Number:

Seq. #:	Machine Or Operation:	Description :
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1.0 DC DOCUMENT CONTROL

Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPP D412-760-011 CHG001

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D35741	CABIN FLOOR PROTECTOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 33356

40	D35742	CABIN FLOOR PROTECTOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total: 3.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 33357

50	D35751	CABIN FLOOR PROTECTOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 23358

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:46:41 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 33346

Part Number: D412760011

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0	D35752	CABIN FLOOR PROTECTOR
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 3.0000 Each(s)

CABIN FLOOR PROTECTOR

batch: 33359

7.0	D35801	JOGGLE BRACKET
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 18.0000 Each(s)

JOGGLE BRACKET

batch: B33145 ✓

8.0	D36281	CUPPED WASHER
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

CUPPED WASHER

batch: B33443 ✓

9.0	D36283	CUPPED WASHER
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 18.0000 Each(s)

CUPPED WASHER

batch: B33444 ✓

10.0	MS24694S54	Screw
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Comment: Qty.: 16.0000 Each(s)/Unit Total : 48.0000 Each(s)

Screw

batch: M9599 (23) ✓ M3080 (8) ✓ M10006 (17) ✓

11.0	MS24694S100	FLAT HEAD SCREW
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Comment: Qty.: 6.0000 Each(s)/Unit Total : 18.0000 Each(s)

FLAT HEAD SCREW

batch: M18431 ✓

12.0	AN960JD10	Washer
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Comment: Qty.: 32.0000 Each(s)/Unit Total : 96.0000 Each(s)

Washer

batch: M10451 ✓

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

Date: Monday, 7/9/2007 11:46:41 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABIN FLOOR PROTECTOR KIT

Job Number: 33346

Part Number: D412760011

Job Number:



Seq. #:

Machine Or Operation:

Description :

13.0

AN960JD416

Washer



Comment: Qty.: 12.0000 Each(s)/Unit Total : 36.0000 Each(s)

Washer

batch: 1104215-1

EF 07/07/11 (3)

14.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

07/13

(3) 07/07/13 (3)

15.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-760-011

Location: _____

PPP Rev: _____

RAFT 07/13 (3)

Job Completion



Final inspection who review 07/07/11
U 07-07-13

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries